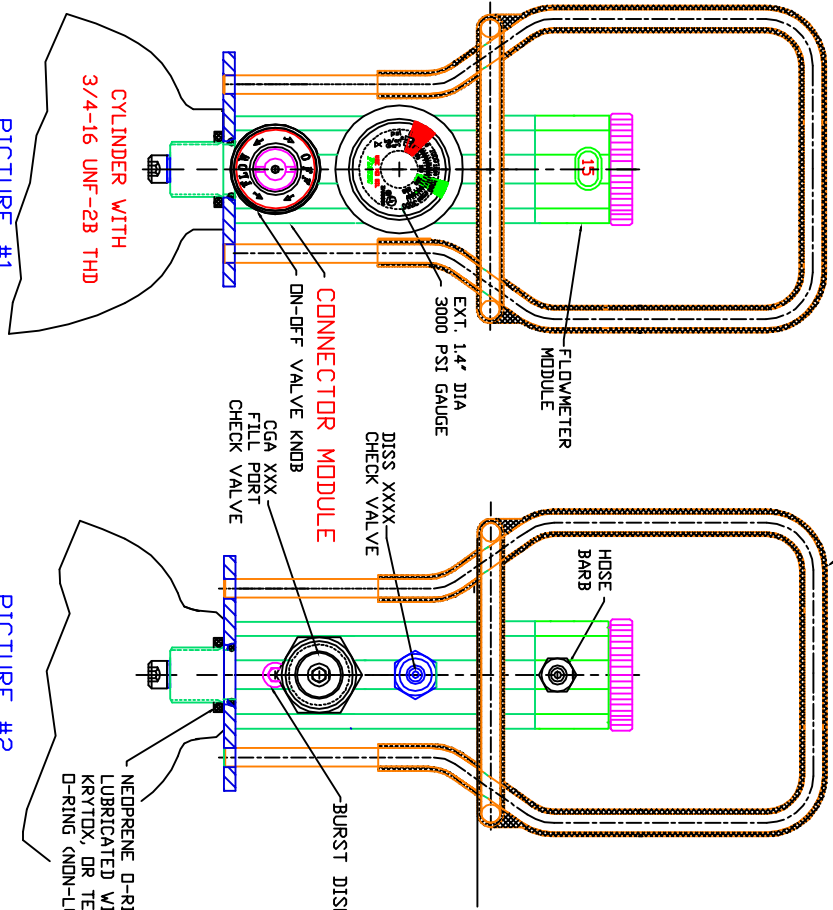


COATED WELDED HANDLE WITH
STAINLESS STEEL RING, AND
FLANGE WASHER



PICTURE #1
FRONT VIEW
TO DN-OFF VALVE
AND 1.4\"/>

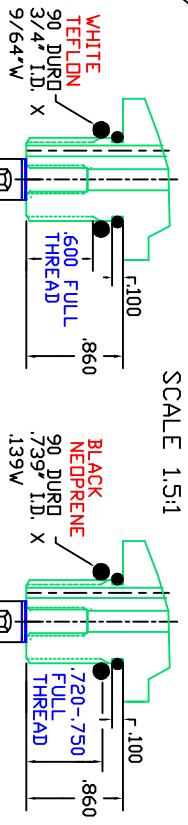
PICTURE #2
VIEW TO
CGA XXXX FILL PORT
CHECK VALVE

FLOPAC REGULATOR CYLINDER INSTALLATION INSTRUCTIONS

DATE	REV.	REVISION RECORD	ECN #	DR.	CHK.
10-18-04	A	RELEASE & ISSUE	E04-121	LEG	
4-12-07	B	REVISED AND REDRAWN	E07-003	LEG	

- * INSPECT FLOPAC CGA-XXX FILL PORT AND BURST DISC FOR CLEANLINESS AND DAMAGE PRIOR TO INSTALLATION.
- * PERFORM CYLINDER INSPECTION PER CGA ACCEPTED PRACTICES.
- * SECURE CYLINDER FIRMLY BEFORE VALVING FLOPAC TO ALUMINUM SIZES CC, CD, CE.
- * FLOPAC'S CONNECTOR MODULE VALVING THREADS 3/4-16 STRAIGHT UNF FOR ALUMINUM APPLICATIONS.
- * REMOVE FLOPAC VALVING THREADS PROTECTIVE COVER.
- * REMOVE (but do not discard) BOTTOM TEFLON (WHITE) OR NEOPRENE (BLACK) O-RING.
- * **(SEE ENLARGED VIEW OF CONNECTOR WITH DIFFERENT LENGTH THREAD).**
- * INSERT FLOPAC UNIT INTO AND THROUGH HANDLE FLANGE HOLE.
- * REPLACE O-RING REMOVED IN PRIOR STEP AND THREAD ENTIRE ASSEMBLY UNTIL HAND-TIGHT ENSURING HANDLE-FLANGE WASHER AND FLOPAC BODY ARE SEATED AT A 90-DEGREE PLANE AS DEPICTED IN PICTURE # 1.
- * USING FLOTEC SUPPLIED SPECIAL 1/2\"/>

**ORIGINAL AND REVISED CONNECTOR
THREAD CONFIGURATIONS**



REVISIED CONNECTOR CONFIGURATION REQUIRES WHITE TEFLON, 90 DURO

ORIGINAL CONNECTOR CONFIGURATION REQUIRES BLACK NEOPR, 90 DURO

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CAD # E	CAD FILE # 810-6986-001B	REF #	FP-9
FLOPAC AND WELDED HANDLE INSTALL INSTRUCTION	SHEET 1 OF 1	DRAWING NUMBER	810-6986-001
		REV.	B