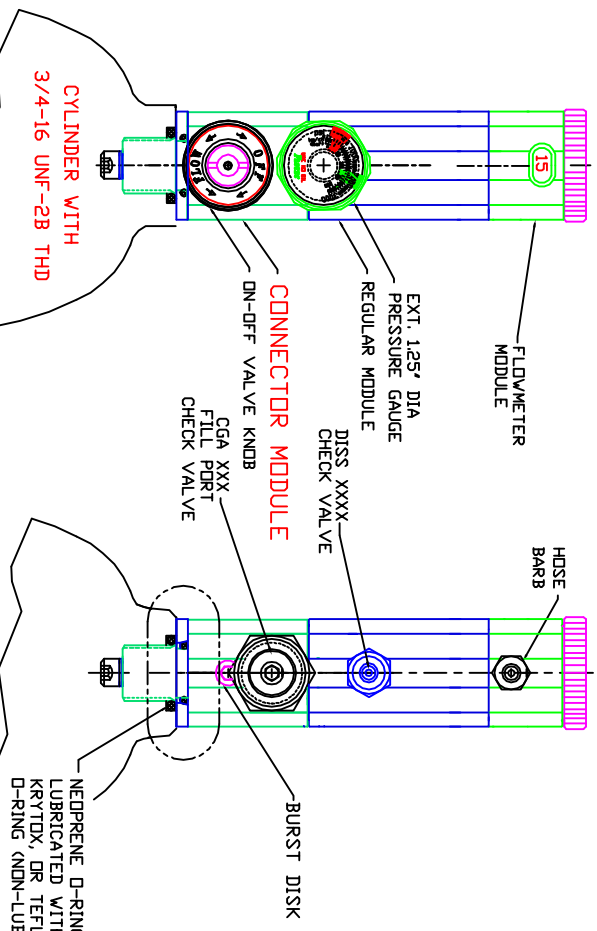


DATE	REV.	REVISION RECORD	ECN #	DR. CHK.
12-07-05	A	RELEASE & ISSUE	E05-101	LEG
4-12-07	B	REVISED AND REDRAWN	E07-003	LEG

**FLOPAC REGULATOR CYLINDER INSTALLATION INSTRUCTIONS**

- \* INSPECT FLOPAC CGA-XXX FILL PORT AND BURST DISC FOR CLEANLINESS AND DAMAGE PRIOR TO INSTALLATION.
- \* PERFORM CYLINDER INSPECTION PER CGA ACCEPTED PRACTICES.
- \* SECURE CYLINDER FIRMLY BEFORE VALVING FLOPAC TO ALUMINUM SIZES CC, CD, CE.
- \* FLOPAC'S CONNECTOR BODY VALVING THREADS ARE 3/4-16 STRAIGHT UNF FOR ALUMINUM APPLICATIONS.
- \* REMOVE FLOPAC VALVING THREADS PROTECTIVE COVER.
- \* REMOVE (But do not discard) BOTTOM TEFLON (WHITE) OR NEOPRENE (BLACK) D-RING.
- (SEE ENLARGED VIEW OF CONNECTOR WITH DIFFERENT LENGTH THREAD).
- \* INSPECT AND ENSURE THAT THE SMALL D-RING, FLANGE WASHER, AND LARGE D-RING ARE ASSEMBLED AS SHOWN IN THE ENLARGED VIEW.

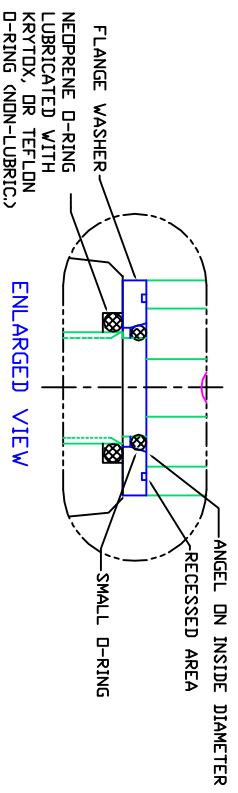


PICTURE #1

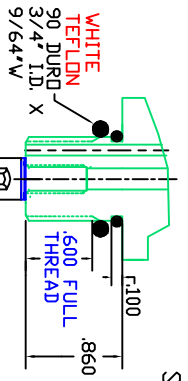
FRONT VIEW  
TO DN-OFF VALVE  
AND EXT. 1.25\"/>

PICTURE #2

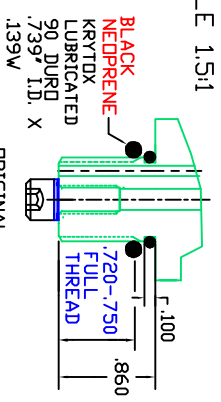
VIEW TO  
CGA XXX FILL PORT  
CHECK VALVE



ENLARGED VIEW



REVISED CONNECTOR CONFIGURATION REQUIRES WHITE TEFLON, 90 DURO



ORIGINAL CONNECTOR CONFIGURATION REQUIRES BLACK NEOPR., 90 DURO

ORIGINAL AND REVISED CONNECTOR THREAD CONFIGURATIONS

- \* USING FLOTEC SUPPLIED SPECIAL 1/2\"/>
- \* TORQUE ENTIRE HANDLE GLANCE ASSEMBLY TO 70 FT.LBS.

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CAD # E	CAD FILE # 810-6996-001B	REF #	FPH (FPP)
FLOPAC W/OUT HANDLE	SHEET 1 OF 1	DRAWING NUMBER	810-6996-001
INSTALL INSTRUCTION		REV.	B